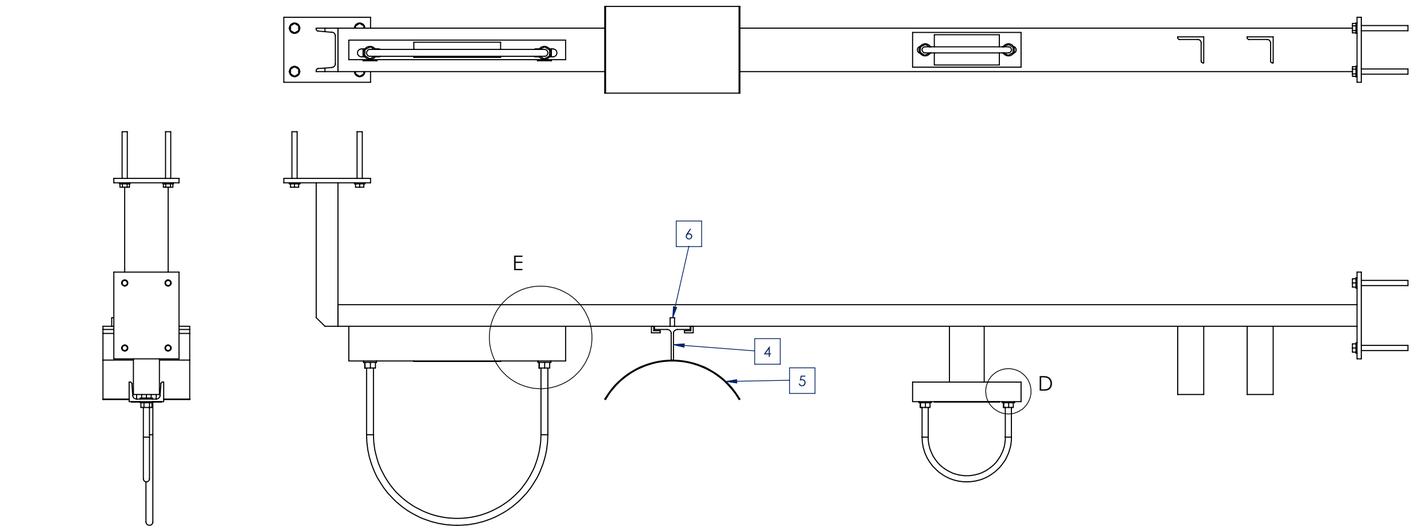
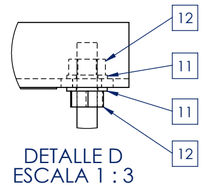
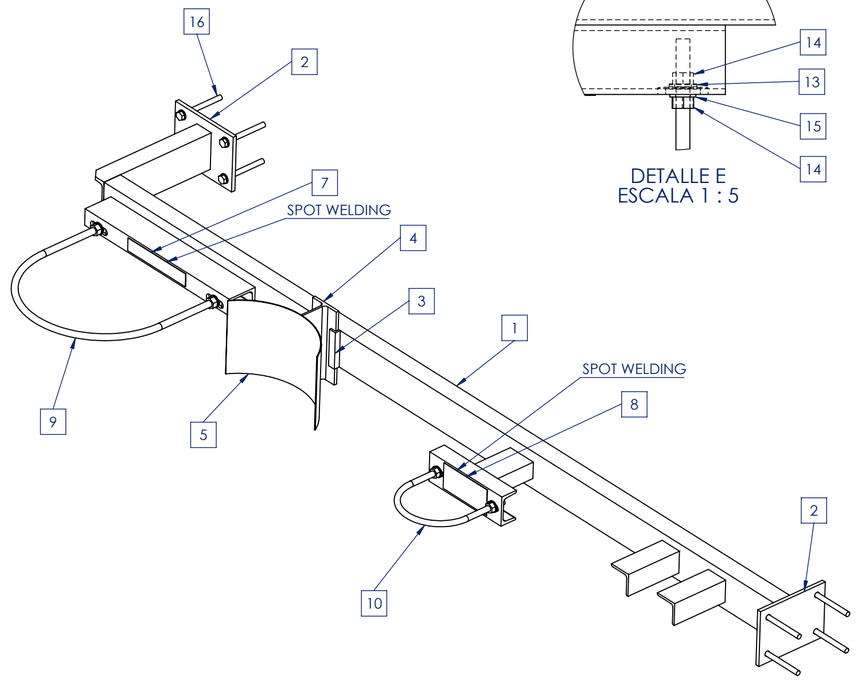
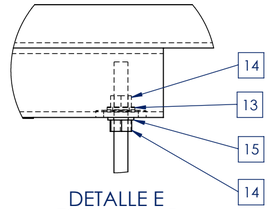
Nº	Rev.	Description	Material	Weight (kg)	QTY	Total Weight (kg)
18	A	L60x60x6	S235JR	0.15	0,314 m	0.15
17	A	UPN80	S235JR	0.85	0,924 m	0.85
16		ANCHOR BOLT M12x120 8.8	8.8	0.13	8	1.04
15		FLAT WASHER M16 St DIN125	St	0.01	2	0.02
14		NUT M16 8 DIN934	8	0.03	4	0.12
13		WASHER FOR UPN M16 St DIN434	St	0.03	2	0.06
12		NUT M14 8 DIN934	8	0.02	4	0.08
11		FLAT WASHER M14 St DIN125	St	0.01	4	0.04
10		U-BOLT DN150 DIN3570 WITH PLASTIC COVER	STEEL	0.64	1	0.64
9		U-BOLT DN350 DIN3570 WITH PLASTIC COVER	STEEL	1.74	1	1.74
8	A	AISI316L PLATE 150x70x1	AISI 316L	0.08	1	0.08
7	A	AISI316L PLATE 200x35x1	AISI 316L	0.06	1	0.06
6	A	S235JR PLATE 30x20x10	S235JR	0.05	1	0.05
5	A	AISI316L PLATE L=375mm (Thickness 2mm)	AISI 316L	1.20	1	1.2
4	A	IPE 160	S235JR	1.55	0,2 m	1.55
3	A	S235JR L PLATE 15x20x5	S235JR	0.115	2	0.23
2	A	S235JR PLATE 200x150x10	S235JR	2.29	2	4.58
1	A	UPN100	S235JR	27.54	12,681 m	27.54



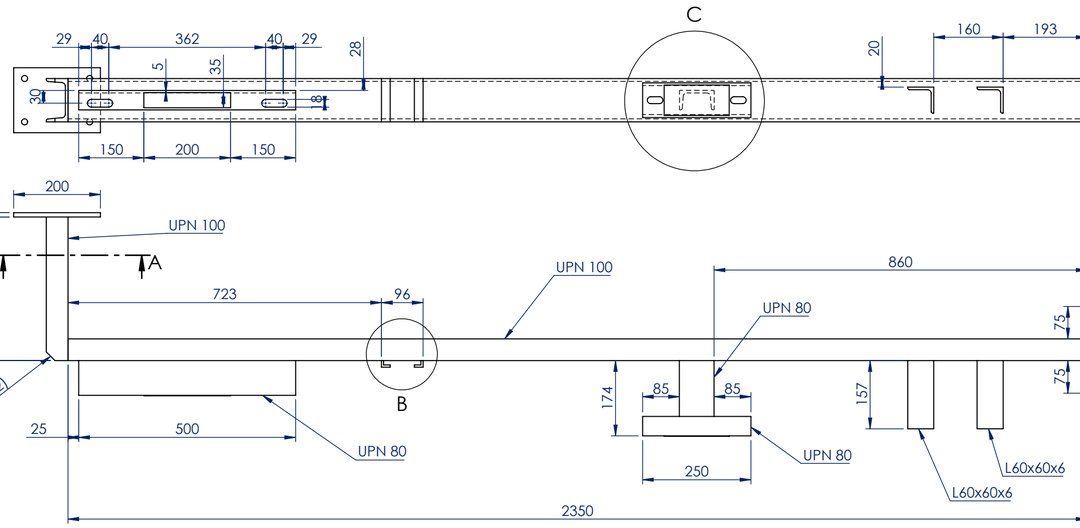


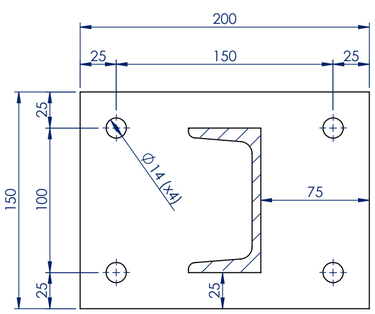
DETALLE D
ESCALA 1 : 3



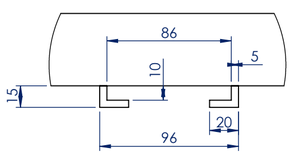


DETALLE E
ESCALA 1 : 5

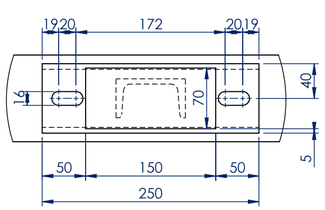




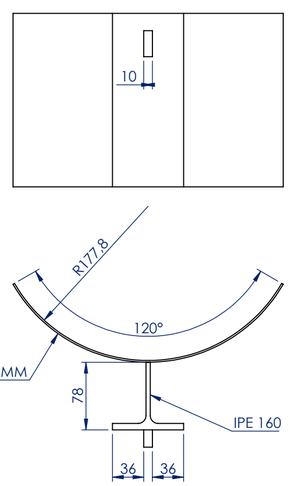
SECCIÓN A-A
ESCALA 1 : 3

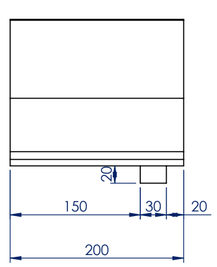


DETALLE B
ESCALA 1 : 3



DETALLE C
ESCALA 1 : 5





QTY: 1 UNIT

Rev.	Modification	Date	Name

This drawing is property of INSERTEC. Must not be copied or transferred to third parties in any way without written authorization.

Tolerance for dimensions without tol. according to ISO 2768-mK								
More than	0.5	3	6	30	120	400	1000	2000
Less	3	6	30	120	400	1000	2000	4000
Machine Tool	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
Welded		±0.5	±1	±1.5	±2	±3	±4	±6

	Date	Name
Drawn	15/12/2025	RCB
Checked		JMR
Verified		BU

Material

Weight (kg): 49.06

Customer: 2558-ALINVEST

Format: A2

Scale: 1:10

Title: COMBUSTION AIR SYSTEM SUPPORTS

insertec
Furnaces & Refractories

Project Methode:

Part Number: 2558-332X-TMT-ESR10-SUP06

Revision: A

Customer Number

Sheet: 1/1